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CENTRAL INTELLIGENCE AGENCY

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INFORMATION REPORT

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The Central Scientific Research Institute of Technology and Engineering (Ts NIITMash) at

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SUPPLEMENT REPORT NO.

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1. The Central Scientific Research Institute of Technology and Engineering (TsentralnyyNauchno-Issledovatelskiy Institut Tekhnologii i Mashinostroeniya-TsNIITMash) is located at No. 2 Sharikopodshipnikovskaya Ulitsa, Moscow, where it occupies a five-story building, with single-story and two-story blocks housing experimental workshops and laboratories in close proximity there to.

Past History and Prewar Activities

- 2. The institute began its existence in 1931 and was then known as the Central Scientific Research Institute of Engineering and Metal Working (Tsentralnyy Nauchno-Issledovatelskiy Institut Mashinostroeniya i Metalloobrabotki TsNIIMash). It was at that time subordinate to the Chief Directorate of Engineering Industry of the People's Commissariat of Heavy Industry.
- 3. The task of the institute consisted in the study of technological problems of engineering in various branches of industry. Originally the institute had at its disposal nine laboratories and several experimental workshops, the latter being united for administrative purposes into a single experimental factory. Scientific activity was concentrated in sections where the study of various problems of machine building and metal working was carried out under the supervision of professors and engineers.
- 4. The following are some of the problems studied at that time in the sections and laboratories of the institute:

a. Forge Section and Laboratory: Forging machines, hammers, presses.

Supervised by Professor A. I. Zimin.

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- b. Foundry Section and Laboratory: Moulding mixtures, centrifugal casting, etc.
- c. Power Transmission Section: Hydraulic, electric, and mechanical transmissions.
- d. Welding Section: All problems of welding. Supervised by Academician Fe.O. Paton and Engineer Kuzmak, now a professor and Doctor of Technical Science.
- 5. The institute's activities gradually expanded and became less theoretical. New sections and laboratories came into existence, as well as scientific sectors (sektor). Some sections and laboratories ceased to exist because of the opening of new scientific research institutes. Thus, for instance, the Textile Engineering Section and Laboratory directed by Professor S. O. Dobrogurskiy ceased to exist on the creation of the Scientific Research Institute of Textile Engineering. Similarly, the Food Processing Machines Section and Laboratory ended their existence on the creation of an appropriate scientific research institute. The same applies to the Ball Bearing Laboratory and others.
- 6. Before the war TsNIITMash was not engaged in any way in the study and design of machines for the metallurgical industry. Activities in this field only began after the war.
- 7. Before the war personnel numbered about 1,000, including about 200 scientific workers and engineers. The number of laboratories was about 30.

Activities of TsNIFFMash During the War

- 8. When wer broke out, and when in the autumn of 1941 the German army approached Moscow, TsNTITMash was not evacuated. It was the only scientific institution to remain in Moscow at that critical time. Many new factories in and near Moscow, which had sprung up on the sites of evacuated factories and were producing military equipment, arms, and munitions of all kinds, continually applied to the institute for technical aid.
- 9. During this period the institute's activities became quite different from those carried out in peace time. All personnel worked in the laboratories and workshops to minister to the needs of the front line. Investigations and experiments were carried out in the creation of a new technique in the production of munitions, various military machines, tanks, guns, etc, and in finding substitutes for strategic materials and economizing in scarce raw materials.

Foundry Department

- 10. The Foundry Department, together with its workshop and laboratory, worked continuously in studying these problems. For mastering the technique of producing munitions by means of a new method of chill casting in metallic moulds, Stalin Prizes were awarded in 1942 to engineers F. N. Syzrankin, head of the foundry workshop; N. A. Sokolov; and N. A. Shamin, Chief Metall wrgist of the People's Commissariat of Heavy Industry, who supervised the work. This method was immediately introduced into munition factories and played a not unimportant part during this period of the war. Factories producing mines were able to increase their output by at least four times and at the same time to reduce the number of operatives.
- 11. The introduction of various new methods of chill casting did not proceed

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smoothly. Engineers and technicians of TsNIITMash were very often obliged to visit factories to point out mistakes and to exercise general supervision until production ran smoothly.

- 12. Work connected with the casting of form tools from high-speed and other steels was carried out under the supervision of Professor T. A. Lebedev, Doctor of Technical Science and Deputy Director of TsNIFTMash for Scientific Affairs.
- 13. Many problems of practical significance to industry, such as the re-smelting of filings in cupols furnaces and the desulphurization of pig iron in ladles, were worked out under the supervision of Professor P. P. Berg.
- 14. Problems of centrifugal casting were worked out under the supervision of S. E.*Rozenfeld. Simply constructed machines of console type, with a horizontal axis of rotation, were produced for centrifugal casting of objects having a maximum external diameter of 350 mm and a length of 400 mm. The casting of drills with an afterchange of nitrogen by this method was worked out by Professor Prosvirin.

Welding Department

15. The Welding Department of Tanittmash, of which Engineer K. A. Udotov is the head, fulfilled complicated, important tasks. New electrodes and fluxes for automatic electric arc welding were evolved under the direction of the eminent specialists A. A. Alov and K. V. Lyubavsky. Automatic welders of several types for electric arc welding under a layer of flux were designed by B. I. Brinberg and other engineers. These welders accelerated the speed of welding by many times and at the same time decreased the need for electricity and manpower. A. S. Gelman carried out research in the field of spot welding and its practical application.

Department of Pressure Treatment of Metal

16. Much work was done in the department and laboratories of pressure treatment of metal to create new technological methods of making articles for war needs. Thus, in 1942 and the beginning of 1943, several thousand dies were designed under the supervision of engineer V. A. Nevskiy, a specialist in arop forging. These greatly increased the output of parts for tanks and other military machines.

Department of Durability

- 17. In the Department of Durability and in several laboratories, under the supervision of the eminent specialist Professor A. P. Gulyyev and others, important work was done in the testing of metals for durability and in the heat treatment of tool steel and other steels.
- 18. Under the supervision of I. V. Kudryavtsev the simplest machines were evolved for testing hardness, compressive strength, tensile strength, and resistance to shearing. These machines were installed in numerous factory laboratories for testing metals, type PB 750 and PB 750a machines, up to 750 kg; type PB 3 machine, up to 3,000 kg; type IM-4 and IM-4A Universal machines, up to 4,000 kg.

Furnace Department

19. In the Furnace Department, under the supervision of V.G. Bosomolov (sic) and others, problems of decreasing the consumption of coke in cupola furnaces, finding coke substitutes, introducing a method of blasting, etc, were worked out.

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20. In the beginning of 1942 methods were worked out for converting continuous furnaces from liquid to solid fuel; up to that time continuous furnaces had worked only on liquid fuel. These methods were successfully applied to several metallurgical factories.

Central Bureau of Reduction Gear Construction

- 21. The Central Bureau of Reduction Gear Construction designed a precision gear-cutting tool for cutting gears on tank wheels? B. A. Taits, M. S. Polotskiy, L. A. Arkbangelsky and I. R. Lekhtsyer were concerned with this work.
- 22. Manuals dealing with gear transmission and their control were published under the editorship of Professor N. A. Kalashnikov and B. A. Taits.
- 23. Engineer A. I. Petrusevich carried out tests of steel gear wheels which had been processed in different ways, cemented, nitrided, hardened throughout, etc.

Central Bureau of Case Hardening

- 24. The Central Bureau of Case Hardening, directed by Professor V. I. Prosvirin and Yu. M. Bogatyrey, chief engineer of the Bureau, designed several of the first Soviet high-frequency generators which worked successfully in hardening articles in tank factories.
- 25. Engineer I. Sh. Svet, aided by V. V. Aleksandrov and V. G. Galkina, worked out a method of hardening crankshafts by means of high-frequency current.

Thermic Laboratory

26. New methods of hest treatment of various articles were evolved in the Thermic Laboratory under the supervision of Professor Minkevich and Illinskiy. Among them was a new method of processing mortars and other military objects, evolved by I. F. Zudin. This method was adopted by numerous factories producing mortar armament.

Other Problems

- 27. Many other problems were successfully tackled by TsNIITMash during the war. Following are some of them:
 - s. Substitutes for oil used when hardening in a steam jet.
 - b. Production of munitions from tube waste.
 - c. Friction and lubrication. Cast iron bearings of segmented type were designed, and other economics of scarce materials were effected by A. I.Petrusevich, D. G. Polyakov, and A. M. Ertel.
 - d. Gas generators for firewood were designed by Yu. N. Criboyedov.
 - e. Mobile cupola furnaces with a productive capacity of 250 kg per hour were designed by L. T. Serebryer and A. M. Shternberg.
 - f. Compilation of standards. The Standardization Bureau worked out official All-Union State Standards.
- 28. The activities of TsNIJTMash were extremely diverse in character, and this was a serious defect. Owing to the very large number of problems studied,

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much research work could not be completed or could not be carried out with the forces available to the institute.

Present Organization of TsNIFTMash

- 29. At the present time the institute has to some extent altered its organization. The change took place during and after the war. Scientific sectors and sections were replaced by departments and bureaus. Following is a list of some of these departments and bureaus:
 - a. Department of Pressure Treatment of Metal
 - b. Department of Durability
 - c. Department of Cold Treatment of Metal
 - d. Department of Instrument Construction
 - e. Foundry Department
 - f. Forge and Stamping Department
 - g. Welding Department
 - Engineering Department (otherwise known as the Department of Machines and Mechanisms)
 - i. Materials Testing Department
 - j. Department for the Exchange of Information (Obmen Opytom)
 - k. Department for Training Scientific Personnel
 - 1. Central Designing Bureau of Metallurgical Engineering
 - m. Central Bureau of Electrical Case Hardening
 - n. Standardization Bureau
- 30. The number of laboratories has increased considerably and has at present reached 51. Most of the laboratories are well equipped with special appliances and machines of native and foreign make. Following is a list of the laboratories:
 - a. Laboratory of Durability
 - b. Laboratory of Mechanical Tests
 - c. Laboratory of Fatigue Endurance
 - d. Laboratory of Corresions
 - e. Materials Testing Laboratory
 - f. X-ray Laboratory
 - g. Laboratory for the Investigation of Physical Properties of Alloys
 - h. Laboratory for Optical Methods of Investigation of Stresses
 - i. Laboratory of Metal Creep

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- j. Laboratory of Surface Properties
- k. Laboratory of the Central Bureau of Electrical Case Hardening
- Second Laboratory of the Central Bureau of Electrical Case Hardening.
 In this and the preceding (k) laboratories experiments are carried out in electrical contact hardening, induction case hardening with high frequency currents, and hardening by electrolysis.
- m. Laboratory of the Bureau of Case Hardening.
- n. Second Laboratory of the Bureau of Case Hardening
- o. Third Laboratory of the Bureau of Case Hardening. In the three laboratories of the Bureau of Case Hardening, experiments are carried out in case hardening with a solid carbonizer and with a gas carbonizer, nitrogen case hardening, cyanide hardening, and other methods of case hardening with chromium, aluminum, silica, boron, molybdenum, vanadium, tungsten, etc.
- p. Foundry Laboratory
- q. Laboratory of Centrifugal Casting
- r. Laboratory of Moulding Materials
- s. Laboratory of Casting under Pressure and Precision Casting
- t. Forging Laboratory
- u. Stamping Laboratory
- v. Furnaces Laboratory
- W. Laboratory of Machine Components
- x. Laboratory of Automatics
- y. Rolled Metal Laboratory
- z. Laboratory of Automatics of Metallurgical Machines
- as. Laboratory of the Technology of Rolling
- bb. Laboratory of Instrument Construction
- cc. Laboratory of Electric Arc Welding
- dd. Laboratory of Electric Contact Welding (Resistance Welding)
- ee. Laboratory of Welding (all other forms of welding)
- ff. Laboratory of Transmissions
- gg. Laboratory of Cold Treatment of Metals
- hh. Magnetic Laboratory
- 11. Metal-ceramic (Metallokeramicheskaya) Laboratory
- JJ. Thermic Laboratory
- kk. Galvanic Laboratory

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- 11. Metallographic Laboratory
- mm. Experimental Laboratory
- nn. Mechanical Laboratory
- co. Chemical Laboratory
- pp. Laboratory of the Central Bureau of Reduction Gear Construction
- qq. Second Laboratory of the Central Bureau of Reduction Gear Construction
- rr. Laboratory of Friction and Lubrication
- ss. Electric Laboratory
- tt. Laboratory of Fluxes
- uu. Laboratory of Luminescent Detection of Defects
- vv. Laboratory of Ultra-acoustic Detection of Defects

Personnel

- 31. Until recently the director of TsNIITMash was Professor I. A. Oding, Corresponding Member ot the Academy of Sciences of the USSR, an eminent specialist in metallography. He is the author of many treatises in this field, including Kinetic Theory of the Mechanism of Relaxation and Creep and other treatises dealing with fatigue endurance of metals, the study of internal stresses, etc. Oding took a close part in the activities of the Department of Durability. His position was shaken in the middle of 1950 when he severly criticized in one of his articles A. A. Ilyushin's views on the durability of metals. He made use of expressions which could be obliquely construed as symptoms of political unreliability. article created a great stir, and Oding was obliged to write another one in which he acknowledged that he had "admitted into my previous article scientific methods 50X1-HUM formulations erroneous in principle", abused "the character of which was due to their rotten anti-materialistic ideology", and so on.
- 32. At the present time the director of the institute is Ne.P. Unksov, Candidate of Tech. Science, a specialist in the pressure treatment of metal, who has made a close study of stamping methods. Previous to his 50X1-HUM appointment he worked in the Department of Pressure Treatment of Metals. There he studied problems of structural alterations occurring in steel during pressure treatment and worked out the technique of producing turbine vanes by stamping, as well as other problems.
- 33. The assistant director for scientific affairs is Professor V. I. Prosvirin, Doctor of Tech. Science, a specialist in metallography. One of his specialties is the study of the effect of nitrogen on steel. He took a close part in the issue of a handbook on structural steel.
- 34. At the present time TsNIFTMash has a total personnel of about 2,000, including about 300 scientific workers and engineers. Following is an incomplete list of the latter:

Abramova, Te, V., engineer
Agasyan, O.N., Candidate of Tech. Sc.
Ageyev, Professor, Dr. of Tech. Sc. (now at the Academy of Sciences of the USSR)

Akulov, N.S., engineer
Aleksandrov, G.I., engineer
Aleksandrov, V.V., engineer
Alfeyev, N.V., engineer
Alov, A.A., professor, Doctor of Tech. Sc.

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Alshevski, L.Ye, engineer Alshits, I.Ya., engineer Andreyev, V.M., professor (during war and up to 1946) Antonov, P.A., engineer Arkhangelskty, L.A., engineer Astafev, S.S., engineer

Balandin, N.N., engineer, Stalin Prize Winner Balshin, M.Yu., engineer Barinovskiy, V.M., engineer Bartashev, A.V., engineer Basantsev, P.K., engineer Batagov, B.N., Cand. of Tech. Sc. Bekker, I.E., engineer
Balousov, N.N., engineer Belova, A.P., engineer Berezhinskiy, M.B., engineer
Bereznyuk, V.A., engineer
Berg, P.P., professor, Dr. of Tech. Sc.
Berliner, L.I., engineer Bibilashvili, K.O., engineer Bidman, L.O., engineer Bogomolov, L.P., Cand. of Tech. Sc. Bogorad, A.N., engineer Bolotin, Kh.L., engineer Brinberg, I.L., Cand. of Tech. Sc., Stalin Prize Winner Butuzov, S.S., engineer

Chaika, V.Kh., engineer Chapayev, N.P., engineer Chechnev, K.L., engineer Chekanov, A.A., engineer Cherepukova, Ye, Ye, Cand. of Tech. Sc. Chernushevich, U.A., engineer, Stalin Prize Winner Chernyak, B.Z., engineer, Cand. of Tech. Sc. Chuloshikov, M.I., engineer, Stalin Prize Winner

Diker, Ya. I., engineer Dmitriyev, L.D., engineer, Stalin Prize Winner Dolzhanskiy, A.I., engineer Dubrova, A.P., engineer Dubrovskiy, A.M., engineer Dvinyaninov, S.A., engineer

Erenburg, E.E. ingineer 50X1-HUM Ertel, A.M., engineer (now at Institute of Machines of Ac. of Sciences)

Feferboim, G.I., engineer Feigelson, B.F., engineer Fishbein, E.I., engineer Freiman, L.S., professor, Dr. of Tech. Sc. Fundator, V.I., engineer Futoryan, S.B., Cand. of Tech. Sc.

Gimpelson, A.I., engineer Girsh, I.I., Cand. of Tech. Sc. Glukharev, V.P., engineer Gorozhankin, A.N., engineer Grach, L.E., engineer Grzhibovski, S.S., engineer 50X1-HUM

Ilinskty, S.K., professor, Dr. of Tech. Sc. Iroshnikov, A.N., Cand. of Tech. Sc. Isayev, A.I., Cand. of Tech. Sc. Ivanov, Ye.A., Cand. of Tech. Sc. Ivanov, V.K., Cand. of Phys-Math. Sc.

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Kalashnikov, N.A., professor, Dr. of Tech. Sc. (During war)
Kalmykov, I.M., engineer
 Kanevskaya, T.B., Cand. of Tech. Sc.
 Katsinskiy N.P., engineer
 Katsnelson, V.Yu., engineer
 Ketov, Kh.F., professor, Dr. of Tech. Sc. (During war). Subsequently at
                  Leningrad Polytechnic Institute. Died at the end of 1948.
 Khait, D.M., Cand, of Tech. Sc.
 Kheifets, S.G., Cand. of Tech. Sc.
 Khrobastov, M.F., engineer, Stalin Prize Winner
 Kistyan, A.G., engineer, Cand, of Tech. Sc.
 Klementov, V.I., engineer
Klopkov, I.F., engineer
 Kobrin, N.M., engineer
 Kogos, A.M., engineer, Stalin Prize Winner
 Komarova, K.N., engineer
 Komissarov, S.N., engineer
 Kopytov, V.F., Cand. of Tech. Sc.
 Kopytova, G.F., engineer
 Korolev, A.A., Cand. of Tech. Sc., Stalin Prize Winner
 Krauze, G.N., engineer
 Kruglikov, A.V., engineer, Stalin Prize Winner
 Kryanin, I.R., Cand. of Tech. Sc., Kudryavtsev, I.V., Cand. of Tech. Sc., Stalin Prize Winner
 Kumanin, I.B., engineer
 Kunitskiy, N.P., Cand. of Tech. Sc.
 Kunyavski, M.N., Cand. of Tech. Sc. Kuroyedov, A.V., Cand. of Tech. Sc.
 Kuzmak, E.M., professor. Dr. of Tech. Sc. (Prior to 1946)
 Kuzmin, A.D., engineer, Stalin Prize Winner Kuznetsov, A.V., engineer
 Lapidus, V.A., Cand. of Tech. Sc.
 Lapin, N.A., Cand. of Tech. Sc.
Lazarev, B.I., Engineer
 Lebedev, T.A., professor, Dr. of Tech. Sc.
Lekhtsiyer, I.R., engineer
 Levin, G.I., engineer
 Levin, M.M., engineer
Lifshits, S.S., Cand. of Tech. Sc.
 Lipkes, V.Ya., Cand. of Tech. Sc.
Lipman, M.S., Cand. of Tech. Sc.
 Lyass, A.M., Cand. of Tech. Sc.
Lyubatov, V.F., engineer
 Lyubavskiy K.V., professor, Dr. of Tech. Sc., Stalin Prize Winner
 Martynov, V.N., engineer
 Maslov, E.N., Cand. of Tech. Sc.
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Martynov, V.N., engineer
Maslov, E.N., Cand. of Tech. Sc.
Mikheyev, V.M., engineer
Milman, B.S., engineer
Minkevich, N.A., professor, Dr. of Tech. Sc. (Also at Moscow Steel Institute
imeni Stalin)

Mironov, K.A., engineer

Nesmeyanova, K.A., engineer Nevskiy, V.A., engineer Nosal, V.V., engineer, Stalin Prize Winner Novikov, V.M., engineer

Oding, I.A., professor, Corresp. Member of Acad. of Science, Stalin Prize Winner Orlov, V.V., engineer Ovchinnakov, A.S., engineer

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Pashukanis, F.I., engineer
Petrusevich, A.I., engineer (Now at the Institute Machine Management of Acad. of Sciences).

Player II I. engineer
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Plavskiy, U.I., engineer
Pokrovski, K.L., engineer
Polotski, M.S., engineer
Polyakov, D.G., engineer
Polyakov, U.S., Cand. of Tech. Sc.
Pongilskiy, N.F., engineer
Poplavskiy I.A., engineer
Pronin, B.A., engineer
Prosvirin, V.I., professor, Dr. of Tech. Sc.
Prozorov, L.V., Cand. of Tech. Sc.
Prudnikov, N.F., engineer

Ragulina, A.V., engineer
Revin, I.A., engineer
Rokotyan, Ye.S., Cand. of Tech. Sc., Stalin Prize Winner
Ronin, L.M., engineer
Rozenfeld, S.E. Cand. of Tech. Sc.
Ruskevich, M.L., engineer
Ryabchenkov, A.V., Cand. of Tech. Sc.
Rybalchenko, A.M., engineer
Rybalka, P.G., engineer, Stalin Prize Winner

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Saburov, M.Z., engineer Saverin, M.A., professor, Dr. of Tech. Sc., Merited Worker of Science and Technics

Saverin, M.M., Cand of Tech. Sc.
Serebriyer, L.I., engineer
Sergeyev, S.M., engineer
Shalnev, V.G., engineer
Shamin, N.A., engineer, Stalin Prize Winner (during war; subsequently Chief
Metallurgist of the Ministry of Heavy Engineering)
Shcheglov, V.F., Cand. of Tech. Sc.
Shinkin, M.M., engineer

Shleier, E.V., docenty, Cand. of Tech. Sc. (during war) Shofman, L.A., Cand. of Tech. Sc.

Shor, E.R., engineer (at present working in All-Union Institute of Aircraft Materials, VIAM)

Shteinberg, A.M., engineer
Shvayun, V.L., engineer
Sigolayev, S.Yam, engineer
Skrabelinskty, N.V., engineer
Shepak, Ye.Sh., engineer
Smelov, M.A., engineer
Smolyakov, A.N., engineer
Smolyakov, A.N., engineer
Sokolov, N.A., engineer
Sokolov, N.A., engineer, Stalin Prize Winner
Sokolov, V.N., Cand. of Tech. Sc.
Sokolskaya, L.I., engineer
Sorokin, P.V., engineer
Speransky, B.A., engineer
Speransky, B.A., engineer
Storozhev, M.N., Cand. of Tech. Sc.
Svet, I.Sh., engineer (Was a long time on detachment at Kharkov Tractor Factory)
Svetozarov, V.A., engineer, Stalin Prize Winner

Taiger, Sh. S., engineer Taits, B.A., docent, Cand. of Tech. Sc.

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Talanov, P.I., engineer, Stalin Prize Winner
Tashlitskiy, N.I., engineer
Tebenkov, B.P., engineer
Tokarskiy, A.P., engineer
Trubin, G.K., Cand. of Tech. Sc.
Tselikov, A.I., professor, Dr. of Tech. Sc., Stalin Prize Winner (twice)
Tsitrin, D.N., Cand. of Tech. Sc.
Turlygin, S.Ya., professor

Udotov, K.A., engineer, Stalin Prize Winner Unksov, Ye.P., Cand. of Tech. Sc.

Vaganov, S.Yu., Cand. of Tech. Sc. Vagin, B.Ye., engineer
Vashurova, T.A., engineer
Vershinskaya, A.D., engineer
Vidman, D.I., engineer
Vinogradov, I.Ye., engineer
Vinogradov, S.V., engineer
Voronov, I.F., engineer
Vyugova, G.Ya., Cand. of Tech. Sc.

Yakhnina, V.D., engineer
Yakovlev, V.K., engineer
Yakushkin, V.P., Stalin Prize Winner
Yarovinskiy, L.M., engineer, Stalin Prize Winner
Yatskevich, S.I., engineer
Yeremin, N.I., Cand. of Physico-Mathem. Sc.
Yerokhin, A.A., Cand. of Tech. Sc. (In 1947 went over to the Sc. Res. Institute
of Aero-Technology-NIIAT)

Zaks, L.M., engineer
Zayets, I.L., engineer
Zhavoronkov, N.A., engineer
Zhilin, N.A., engineer
Zhilina, Ye.N., engineer
Zorev, N.N., Cand. of Tech. Sc.
Zotov, N.P., engineer
Zudin, I.F., engineer

Yudin, S.B., Cand. of Tech. Sc.

Method of Recruiting Scientific Personnel of TsNIITMash

35. TsNIITMash, in common with other scientific institutes, between 1 May and 1 September or 15 October accepts for postgraduate study (aspirantura) engineers who have qualified in higher educational establishments with distinction and have shown an aptitude for scientific work. Also accepted are experienced engineers who have worked in factories but are not older than 40 years of age. To be accepted for postgraduate study engineers have to pass a competitive examination in one special subject chosen by the competitor, e.g., metallography, founding, forging and stamping, cold treatment of metals, and machine-building, in one foreign language, and in politics. Successful competitors commence working as postgraduate students in the departments, bureaus, and laboratories of TaniiTMash, under the supervision of senior scientific workers. Students who show ability are permitted to defend dissertations for the degree of Candidate of Technical Science. Students who fail to show ability for scientific work are detached and sent to various factories in accordance with their specialties. The time limit for the defense of dissertations is three years. The Department of Personnel Training of TsNITTMash is in charge of the reception of students for postgraduate study.

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36.	There are correspondence courses for postgraduate study but only in three specialities, viz., metallurgical machines of rolling mills, cold treatment of metals, and welding. The time limit for the defense of dissertations by correspondence course students is four years, after which time the unsuccessful student is expelled.					
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